

### **2016 NISSAN SENTRA 1.8 SR CVT**



model information & options

Total\*

\$20,410.00

180.00

835.00

\$21,495.00

Manufacturer's Suggested Retail Base Price:

HIDE-AWAY TRUNK NET

DESTINATION CHARGES

Options Included by Manufacturer

CARPETED FLOOR MATS AND TRUNK MAT

### Your Upgrade Awaits

Standard Equipment Included at No Extra Charge

**MECHANICAL & PERFORMANCE** 

1.8-Liter DOHC 4-Cylinder Engine Xtronic CVT® (Continuously Variable Transmission) Eco & Sport Drive Modes Front & Rear Stabilizer Bars Power-Assisted Front & Rear Disc Brakes 17" Alloy Wheels

**SAFETY & SECURITY** 

Driver & Front Passenger Side-Impact. & Curtain Air Bags Lower Anchors and Tethers for CHildren Anti-Lock Braking System (ABS)
Traction Control System (TCS) Vehicle Dynamic Control (VDC) Electronic Brake force Distribution (EBD) Tire Pressure Monitoring System (TPMS) w/ Easy-Fill Tire Alert Vehicle Security System Nissan Vehicle Immobilizer System

NissanConnect™

Only use features when safe to do so. App availability is dependent upon vehicle model, trim level, packaging, and/or options. See NissanUSA.com/Connect for complete app availability details. Compatible smartphone required. Cellular network and GPS signals not available in all areas and/or at all times. Nissan is not responsible for associated costs, if any for continued operation due to cellular network or other third party termination/changes. Cellular or other third party provider may terminate/restrict respective service without notice. Subscription Agreement required. See http://www.NissanUSA.com/connect.for details. Text rates and/or data usage may apply.

#### **COMFORT & CONVENIENCE**

Air Conditioning w/ in-Cabin Microfilter 6-Way Adjustable Driver's Seat Premium Sport Cloth Seats Heated Front Seats Sliding Center Armrest Power Windows w/ Driver's One-Touch Auto Up/Down Feature Power Door Locks w/ Auto-Locking Feature Nissan Intelligent Key® w/ Push Button Ignition NissanConnect™ w/ Mobile Apps 5" Color Audio Display AM/FM/CD/USB Audio System w/ 6 Speakers SiriusXM Satellite Radio\* RearView Monitor Bluetooth® Hands-free Phone System Streaming Audio via Bluetooth® Siri™ Eyes Free\*\*\*\* Hands-free Text Messaging Assistant\* Leather-Wrapped Steering Whee w/ Illuminated Audio Controls Cruise Control w/ Illuminated Controls Advanced Drive-Assist® Display w/ 5" in meter display 60/40 Split Fold-Down Rear Seats

#### EXTERIOR

LED low beam projector headlights w/ LED accents Heated Power Outside Mirrors w/ LED Turn Signals Lower Body Side Sill Extentions Rear Spoiler w/ Integrated LED Brake Light Chrome Exhaust Tip Finisher Fog Lights

Compatible smartphone required. Text rates and/or data usage may apply

\*\*3 months of SiriusXM service included, subscription sold separately; not available to buyers in AK or HI; some features not available in all markets. \*\*\*Replaces standard equipment where applicable.
\*\*\*\*Siri Eyes Free is a registered trademark of Apple, Inc.

\*Does not include dealer installed options and accessories, local taxes or license fees. This label has

been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

\*\*Not actual Monroney Label. Provided for informational purposes only. Vehicle features, pricing and other information subject to change, may vary from actual vehicle content and/or Monronev label description. While Nissan makes reasonable efforts to ensure accuracy of information, Nissan is not responsible for changes, errors or omissions. See actual vehicle and/or verify information in question with your Nissan dealer.

## **Fuel Economy and Environment**

Fuel Economy

MIDSIZE CARS range from 13 to 114 MPG. The best vehicle rates 119 MPGe.

MPG

3.1 gallons per 100 miles

You **Save** 

in fuel costs over 5 vears compared to the

average new vehicle.

Annual fuel COST

\$1,400

Fuel Economy & Greenhouse Gas Rating(tailpipe only) Smog Rating (tailpipe on







Gasoline Vehicle

This vehicle emits 278 grams CO, per mile. The best emits 0 grams per mile (tailpipe only). Producing and

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 25 MPG and costs \$9,000 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$3.00 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

\*\*\*\*

# fueleconomy.gov Calculate personalized estimates and compare vehicles







### GOVERNMENT 5-STAR SAFETY RATINGS

Overall Vehicle Score

\*\*\*\* Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

Frontal Driver \*\*\*\* Passenger \*\*\*\* Crash

Based on the risk of injury in a frontal impact Should ONLY be compared to other vehicles of similar size and weight

Side Front seat Crash

Rear seat \*\*\*\* Based on the risk of injury in a side impact.

Rollover \*\*\*\* Based on the risk of rollover in a single-vehicle crash

Star ratings range from 1 to 5 stars (\*\*\*\*) with 5 being the highest Source: National Highway Traffic Safety Administration (NHTSA) www.safercar.gov or 1-888-327-4236

This Vehicle qualifies for Nissan's

### Security+Plus Extended Protection Plan

The only service agreement backed by Nissan Extended Services North America! Ask your dealer for details, or call 1-800-NISSAN-1 for more information

**DELIVERY** VEHICLE COLORS:

**EXT:**BRILLIANT SILVE INT: CHARCOAL

FINAL ASSEMBLY POINT: AGUAS(ABV.)MEX

TRANSPORT METHOD: TRUCK

### DEALER:

EISENHAUER NISSAN, INC. 6210 PENN AVE WERNERSVILLE PA

VIN: 3N1AB7AP2GY304534 **EMS:**CALIFORNIA EMISSIONS MDL:12316-304534 K23-G

20160621011145AS09066



